

WHAT WE CLAIM IS:

1. A panel accessory system for a movable panel of a joinery system, the accessory system including
 - a panel locking system which includes,
 - a catch associated with the leading edge of a panel to be secured, and
 - a locking member associated with a panel receiving face of the joinery system,wherein the locking member is engaged by the catch to secure the movable panel.
2. A panel accessory system as claimed in claim 1, wherein the locking member is adapted to move along an axis perpendicular to the panel.
3. A panel accessory system as claimed in claim 1 or 2 wherein said movable panel includes a frame which is adapted to at least in part frame one or more sheets of material.
4. A panel accessory system as claimed in any previous claim wherein the movable panel is formed by a sliding panel.
5. A panel accessory system as claimed in any one of claims 3 or 4 wherein the movable panel includes a leading frame portion and a trailing frame portion.
6. A panel accessory system as claimed in any one of claims 3 to 5 wherein said at least one sheet of material is formed from glass.
7. A panel accessory system as claimed in any one of claims 3 to 6 wherein the frame locates two sheets of glass to form a double glazed panel.

8. A panel accessory system as claimed in any one of claims 5 to 7 wherein the catch is located on the leading edge of the leading frame portion of said sliding panel.
9. A panel accessory system as claimed in any previous claim wherein the locking member is orientated substantially perpendicular to the main face of the panel.
10. A panel accessory system as claimed in any previous claim wherein the locking member is a bolt.
11. A panel accessory system as claimed in any one of claims 5 to 10 wherein the catch is formed from a staple element which projects out from the leading edge of the leading frame portion.
12. A panel accessory system as claimed in any one of claims 1 to 9 wherein the locking member is formed by a pivoting member.
13. A panel accessory system as claimed in claim 12 wherein the catch is formed by a housing which includes a recess, said recess having a complimentary shape to that of the pivoting locking member.
14. A panel accessory system as claimed in any previous claim wherein the locking system is linked to a drive mechanism.
15. A panel accessory system as claimed in claim 14 wherein the drive mechanism is linked to a user actuation system.
16. A panel accessory system as claimed in claims 14 or 15 wherein the drive system is enabled or disabled by an authorisation token.

17. A panel accessory system for a movable panel, said movable panel including a leading frame portion and a trailing frame portion which are adapted to frame one or more sheets of material to form said panel,
the panel accessory system including a panel sheet accessory which includes
a main body portion which is adapted to at least in part fit between at least one framed sheet and the leading frame portion of a movable panel.
18. A panel sheet accessory as claimed in claim 17, wherein a portion of the main body is adapted to extend over at least a portion of the end of a framed sheet received by the leading frame portion and a side face of said sheet.
19. A panel sheet accessory as claimed in claims 17 or 18, wherein a projecting leg of the main body is sandwiched between the end of at least one framed sheet and internal end of the leading frame portion.
20. A panel sheet accessory as claimed in any one of claims 17 to 19, wherein a portion of the main body is sandwiched between a side wall of the leading style and face of a framed sheet on one side of the panel.
21. A panel sheet accessory as claimed in claims 17 to 20, wherein a free end of the main body extends parallel to the face of the panel.
22. A panel sheet accessory as claimed in claims 17 to 21, wherein a handle is formed in the free end of the main body.
23. A panel sheet accessory as claimed in claim 17 to 22, wherein the handle is formed as a finger pull component.

24. A panel sheet accessory as claimed in claim any one of claims 17 to 22, wherein the free end of the main body diverges to two separate ends or components.
25. A panel sheet accessory as claimed in claim any one of claims 17 to 24, wherein the main body includes a movable latch element.
26. A panel sheet accessory as claimed in any one of claims 17 to 25, wherein the latch is aligned with the surface of the cladding.
27. A panel accessory system substantially as herein described with reference to and as illustrated by the accompanying drawings and/or examples.
28. A method of manufacturing a panel accessory system substantially as herein described with reference to and as illustrated by the accompanying drawings and/or examples.